

Fuel Sump Instalation Instructions:

- 1) Remove the fuel tank and dispose of all remaining fuel. Wash tank thoroughly!
- 2) Cut out the template below. (Do not cut out the holes)
- 3) Locate and tape the template on the fuel tank where you are going to install the fuel sump.
- 4) Using a center punch, mark all of the hole centers on the fuel tank.
- 5) Take the template off the fuel tank.
- 6) Use a 1.0" hole saw to cut the holes that were marked in step #3
- 7) Wash out the metal shavings.
- 8) Remove coating on the gas tank where the sump attaches.
- 9) Weld the sump to the gas tank.
- 10) Fill the fuel tank and check your sump welds for leaks.
- 11) Empty and dry out the fuel tank.
- 12) Install the fuel tank back on the car.

